



Razeen® SR 5334

High-flow, solid Epoxy Resin containing 2.5% flow agent

General Razeen® SR 5334 is a high flow, solid, epoxy resin based on bisphenol A containing 2.5% flow agent.

Applications Razeen® SR 5334 is a very low melt viscosity solid epoxy resin particularly suited for the preparation of hybrid powder coatings with superior flow properties. It is beneficial in the application of thin film hybrid powder coatings.

Properties Razeen® SR 5334 is a solid epoxy resin containing flow agent. It has the epoxy equivalent of a "type 3" epoxy resin and viscosity of a "type 2" resin. The softening point of Razeen® SR 5334 is slightly higher than that of a "type 2" resin. The low viscosity properties of this resin do not compromise the mechanical properties and chemical resistance of the coatings. A 50:50 epoxy/polyester combination is considered optimal for hybrid powders based on Razeen® 5334.

Specific key data	Property	Value	Test method
	Appearance	Clear, no contamination	JCTM 002
	Color, Gardner*	2 max	ASTM D-1544
	Epoxy value	1.31 - 1.42 eq/Kg	ASTM D-1652
	Weight per epoxide	704 - 763 g/eq	ASTM D-1652
	Viscosity @ 25 °C (77 °F)*	230 - 320 mPa.s	ISO 12058-1

* 40% in butyl carbitol

Specific key data are individually checked throughout, guaranteed and included in certificate of analysis.

Typical Key Data	Property	Value	Test method
	Softening point (Mettler)	~ 87 °C	ASTM D-3461
	Density at 25 °C	1.2 g/cm ³	ISO 8130
	Flash point	≥ 200 °C	ISO 2719

Typical key data are spot-checked, the values are typical for the product and are indicated for information only. The values are not included in certificate of analysis.

As-supplied form	Flakes
Odour	None
Shelf life (at storage temperature between 2 - 40 °C) (see expiry date on original container)	5 years
Hazardous decomposition products (when disposed of in fire)	Carbon monoxide, Carbon dioxide and other toxic gases and vapour
Disposal	Regular procedures approved by local authorities

Packing & Storage Razeen® SR 5334 is available in 25 Kg. bags. This product has a minimum shelf life of 5 years when stored in a dry place at room temperature. If stored under warmer conditions, sintering may occur.

Handling Precautions Forced ventilation and dust masks or respirators should be used in order to ensure that operatives do not breath in dust generated by resin, hardener or formulated powder coatings.

Mandatory and recommended industrial hygiene procedures should be followed whenever our products are being handled and processed. For additional information please consult the corrsponing product safety data sheets.

Note Razeen® is a registered trademark of JANA or an affiliate thereof.

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